

PROJECT NAME \_\_\_\_\_

ARCHITECT \_\_\_\_\_

PROJECT NUMBER \_\_\_\_\_

CONTRACTOR \_\_\_\_\_

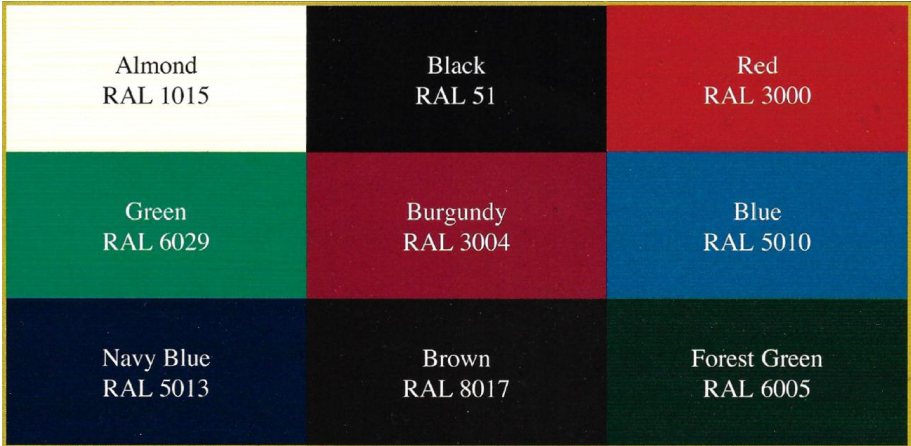
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Part Number: DUG1030  
 Description: STEEL TUBE DUGOUT (10' x 30')

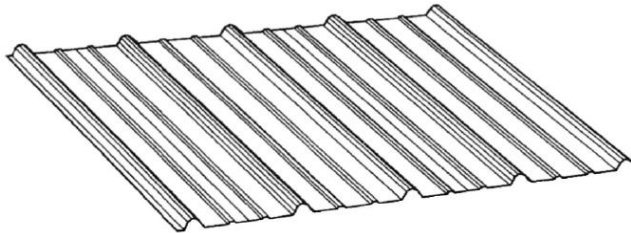
Rev: - Date: 2/20/2024

SHEET 1 OF 3

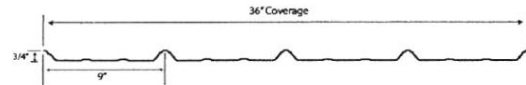
DUGOUT POWDER COATED STEEL FRAMES AVAILABLE IN THE FOLLOWING COLORS  
 SPECIFY FROM SELECTION ACTUAL COLORS MAY VARY

ALMOND RAL 1015 <input type="checkbox"/>	BLACK RAL 51 <input type="checkbox"/>	RED RAL 3000 <input type="checkbox"/>	
GREEN RAL 6029 <input type="checkbox"/>	BURGUNDY RAL 3004 <input type="checkbox"/>	BLUE RAL 5010 <input type="checkbox"/>	
NAVY BLUE RAL 5013 <input type="checkbox"/>	BROWN RAL 8017 <input type="checkbox"/>	FOREST GREEN RAL 6005 <input type="checkbox"/>	

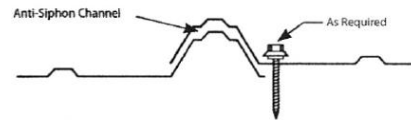
DUGOUT 26 GAUGE METAL ROOFING AVAILABLE IN THE FOLLOWING COLORS (40 YEAR WARRANTY ON METAL ROOF COLOR FINISH) SPECIFY FROM SELECTION ACTUAL COLORS MAY VARY



**Profile Detail**



**Sidlap Detail**



LIGHT STONE <input type="checkbox"/>	MOCHA TAN <input type="checkbox"/>	OLD TOWN GRAY <input type="checkbox"/>	
PURE WHITE <input type="checkbox"/>	COCOA BROWN <input type="checkbox"/>	FOREST GREEN <input type="checkbox"/>	
HAWAIIAN BLUE <input type="checkbox"/>	BARN RED <input type="checkbox"/>	GALVALUME <input type="checkbox"/>	

**STEEL TUBE DUGOUT** shall feature a durable all steel construction, including a steel dugout frame and steel roofing panels. Dugout shall be guaranteed against defects in workmanship or materials for a period of one year from date of invoice by the manufacturer. Installation of dugout requires a concrete foundation. Assembly required upon receipt.

**STEEL DUGOUT FRAME** shall be constructed of 4" hollow square steel beams and columns. Steel columns shall be fabricated of square structural steel tubing and electrically welded to a 10" square steel base plate measuring 5/8" in thickness. Steel frame members shall be blasted to near white metal and cleaned with an 8-stage pretreatment system in preparation for a coating of zinc rich primer. Steel frames shall be finished with a TGIC electrostatically applied polyester powder coating. Fasteners shall be 1" diameter grade 5 bolts with flat washers and locknuts. Bolts shall meet ASME B18.2.1 with a minimum tensile strength of 120,000 psi. All fasteners shall be concealed inside the hollow steel metal frames on completion of assembly. Anchors shall be 1/2" diameter x 8 1/2" zinc plated concrete wedge anchors. Steel frames are available in nine color options.

**STEEL ROOF PANELS** shall be constructed from 26 gauge steel. Panel shall be a sidelap seam or exposed fastener style with a profile measuring 3/4" height rib and 36" coverage width. Substrate shall be grade 80 galvanized steel sheet, conforming to ASTM A446 for painted panels. Panels shall be finished with a high performance silicon-modified polyester. Panels are available in nine color options.

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		Description: STEEL TUBE DUGOUT (10' x 30')	
Rev: A	Date: 2/20/2024	SHEET 3 OF 3	